

BRUTAL DESIGN**-BUNKER GRADE- CONCRETE DESK**

Category: [Concrete Furniture](#)

Order code: **BGD-01**

Description:

View the [Bunker Grade Concrete and Steel Desk](#) page

The 'legs' consist of two concrete and steel structures with a combined mass of 250 kilograms. Each leg has three distinct parts.

The 'feet': an assembly of mild steel angle and flat bar joined together with salvaged M28 bolts forms an inverted 'T', this is bolted into threaded inserts that are set into the underside of the concrete block during the casting process.

The 'block': a monolithic casting of steel and fibre reinforced concrete, cast in the traditional way with timber formwork and tie bars.

The stand-offs: machined mild steel slugs bolted to the block are joined diagonally via a central connector ring, the stand-off assembly connects the two legs.

The table top is a sheet of 10mm toughened glass floats above the behemoth leg structure on silicone rubber pads.

Specification

Materials: Concrete: 40 N/mm, Steel and Polypropylene fibre reinforced
Mild steel: 100 x 100 x 10 angle EN10025 S355J0, 200 x 10 Flat EN10025 S275JR
Glass: 10mm float toughened
Bolts: M27, 4.6 steel.

Finish: Concrete: Self colour impregnated with polymer sealer.
Steel: Self colour, untreated.
Glass: Edge polish, 20mm radius corners, toughened (BS EN 121501C1)

